Toyota Motor Europe NV/SA

Toyota Motor Europe NV/SA (TME) oversees the wholesale sales and marketing of Toyota and Lexus vehicles, parts and accessories, and Toyota's European manufacturing and engineering operations. Toyota directly employs around 20,000 people in Europe and has invested over EUR 9 billion since 1990. Toyota's operations in Europe are supported by a network of 30 National Marketing and Sales Companies across 53 countries, a total of around 3,000 sales outlets, and nine manufacturing plants. In 2016, Toyota sold 928,500 Toyota and Lexus vehicles in Europe. For more information, visit www.toyota-europe.com

Location	TME Head Office – Avenue Du Bourget 60, 1140 Brussels, Belgium
President & CEO	Dr. Johan van Zyl
Establishment	October 1st 1990
More info	Toyota's European Newsroom: http://newsroom.toyota.eu Toyota's European Website: http://www.toyota-europe.com Toyota European Blog: http://www.youtube.com/ToyotaEurope Follow us on Twitter: @toyota_europe
Locations	TME - Head Office Avenue Du Bourget, 60 1140 Brussels Belgium
	TME Zaventem Technical Centre Hoge Wei, 33A 1930 Zaventem Belgium
	TME Zaventem Training Centre Hoge Wei, 33C 1930 Zaventem Belgium
	TME Toyota After Sales Centre Avenue Du Bourget, 60 1140 Brussels Belgium
	TME - Le Rendez-Vous Toyota Avenue des Champs Elysées 79 75008 Paris France
	Toyota Europe Design Development S.A.R.L. "Ed²" Sophia Antipolis International Science Park Région Provence-Alpes-Côte d'Azur Toyota Europe Design Development 2650 Route des Colles, BP 253, 06905 Sophia-Antipolis Cedex France
	Toyota Motorsport GmbH (TMG) Toyota-Allee 7 D-50858 Cologne (Marsdorf) Germany

Toyota Technical Centre

Facility Toyota Technical Centre

Location Hoge Wei, 33A 1930 Zaventem - Belgium

> Technical Centre is the location for the Research & Development (R&D), Purchasing and Production Engineering (PE) functions. From there Toyota ensures its cars match European customer's demands. R&D undertakes body, powertrain, chassis and electronics design, the selection and testing of materials and components, engine evaluation, and the adaptation of the driveability characteristics of all Toyota models. PE undertakes plant building construction and equipment and tooling preparation for mass production. Purchasing oversees the procurement of more than €3 billion of parts and materials each year. Technical Centre also houses a part of

Toyota Motor Europe's Information Systems division. The newly added Production Styling function

kicked off in 2016.

Area of Site 19 ha.

Floor Surface 26.000 m²

Phase 1: September 1987

Phase 2: January 2006 (extension of workshop and office buildings) **Building Completion**

Phase 3: July 2011 (building of Proving Ground)

Investment

Function

€248 million (incl. ongoing & planned)

Employees 741

Toyota Training Centre

Location Hoge Wei, 33C - Zaventem Belgium

Provides essential training to Technical and Service trainers and Repair Support staff from Function

Toyota's NMSCs.

Investment €7.6 million

R **Employees**

Establishment October 1990 Floor surface 4,100 m² Land surface 7 ha.

Location Hoge Wei, 33C - Zaventem Belgium

Toyota After Sales Centre

Location Avenue du Bourget 60 - 1140 Brussels, Belgium

The building houses: Quality Division (Customer Quality Engineering, Warranty and Quality Planning) and After-Sales, including Parts Supply Chain, Customer Service and After Sales

Function **Operations** Functions include coordination of regional depot operations; planning, sales, marketing and development of Parts / conversions / accessories, after sales services operations.

technical support, parts recovery, car body and paint training.

Investment €18.8 million

Employees 237

Establishment December 1994

Floor surface 10.000 m²

11.7 ha.(incl. Head Office) Land surface

Avenue du Bourget 60 - 1140 Brussels, Belgium Location

Le Rendez-Vous Toyota		
Location	79, Avenue des Champs-Elysées, 75008 Paris, France	
Function	Toyota Brand Flagship	
Features	 Brand showroom designed by Ora-Ïto to showcase Toyota concept cars, technology and product range, motorsport activities 885 000 visitors in 2016 	
Investment	€5.3 million	
Investment structure	100% subsidiary of TME	
Employees	3	
Start of operations	2 October 1998	
Opening/closing hours	October 1 st until April 30 th Sunday to Wednesday, from 11am until 8pm Thursday to Saturday, from 11am until 11pm	
	May 1st until September 30th	
	Sunday to Wednesday, from 10:30am until 10pm	
Langen	Thursday to Saturday, from 10:30am until midnight	
Location	79, Avenue des Champs-Elysées, 75008 Paris, France	

Toyota Europe	Design Development S.A.R.L. "ED²"
Location	Sophia Antipolis International Science Park Région Provence-Alpes-Côte d'Azur Toyota Europe Design Development 2650 Route des Colles, BP 253, 06905 Sophia-Antipolis Cedex France
Function	Design development (exterior styling, interior design, color design), model production and design survey. The main objective is to create new forms of design for the European Market. It is part of the 4 Toyota design centers* in the world. Yaris, "Car of the Year 2000" - produced in the Toyota plant of Valenciennes -, was one of the first models developed by this European center. ED² has since developed the Lexus SC430, Corolla & Corolla Verso, Land Cruiser, new Verso, new Avensis, new Prius III, CS&S, MTRC, ENDO, URBAN CRUISER, Hybrid X, Concept Car iQ, FT-86 concept (Tokyo 2009), FT-CH (Detroit 2010) and PRIUS-c concept shown at Detroit 2011 MS, MEWE (LRVT 2012), CH-R (Paris 2013), Lexus LF-SA (GVA 2015), Lexus UX (Paris 2016).
Investment	€17.8 million
Investment Structure Employees	100% subsidiary of TMC 40
Establishment	November 1998
Start of Operations	May 2000
Floor surface	Approximately 6,000m² (20% larger than former EPOC) (Total site area: about 40,000m²)

Toyota Motorsport (TMG) GmBH		
Facility	Toyota Motorsport GmbH	
Location	Cologne, Germany	
Function	R&D, motorsport	
Features	Two wind tunnels, extensive R&D test and simulation facilities, production area for composites, CNC, rapid manufacturing. Workshop for maintaining LMP1 and rally cars, as well as servicing LFA road cars.	
Area of Site	30,000m²	
Floor Surface	55,000m²	
Establishment (date)	1979	
Employees : Interims :	262	